



GENERAL INSTALLATION MANUAL FOR SMU TYPE METAL DOORS AND SMU HATCH

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1. INSTALLATION

Before installing, pay attention to the following:

- The door frame of the SMU type metal door and SMU hatch (hereinafter referred to as „opening filler“) must be fastened tightly and firmly into a completed structural opening and onto a completed floor. The thickness of the later flooring material should also be taken into an account. The most suitable installation time is after casting the floor and, if the side cheeks are finished without covering strips, before any possible finishing work on the wall. When using cover strips, it is advisable to install the door after the final finishing of the structural opening, incl. painting.
- Suitable materials for isolating gaps between the door frame of the opening filler and the wall for doors with fire resistance class are shown in Table 1**, for opening fillers without a fire resistance class, insulation foam/wool can be freely chosen according to the conditions of the environment. It is also allowed to use wind and vapor barrier tapes over the installation slots (according to the user manual of the vapor and wind barrier tape manufacturer). Metal border strips can be used to finish the gap between the frame and the wall of the fire protection class products. Ask the door manufacturer for information about other materials.
- The door frame must be fixed with a screw fastening, suitable for the wall type. It is permitted to use wedge anchor bolts, screws, or bolts with metal or plastic dowels or other fasteners, the minimum dimensions are shown in **Table 1**

	Non fire-rated openings	SMU 101/201 EI30/EI60	SMU 103 EI60	SMU 110/210 EI120	RC2 RC3 RC4	S _a /S ₂₀₀	EXR
Isolation materials for the gaps between the door frame and the wall							
Wool: Paroc eXtra, Roxrema, Paroc FPY, Rockwool Ultra	X	X	X	X	X	X**	X
Soudal Soudafoam FR	X	X			X	X	X
Penosil Premium Gunfoam Fire Rated	X	X	X	X*	X	X	X
Isolation foam for opening fillers without a fire class	X				X		X
Minimum required dimensions for the fasteners							
Screw for concrete Ø7,5x82	X	X	X	X	X	X	X
Screw for a Fibo block Ø8x90mm	X	X	X	X	X	X	X
Self-drilling metal screw Ø6,3x55	X	X	X			X	
Ø5x60mm + anchor plug	X	X				X	
AH28 M16x28 + screw Ø6x65mm	X	X				X	
AH28 M16x28 + screw Ø7.5x82mm	X	X		X	X	X	X
Threshold fixing: Ø7.5x42mm	X	X		X	X	X	X

Installation gap max 30mm

*Installation gap up to 17mm

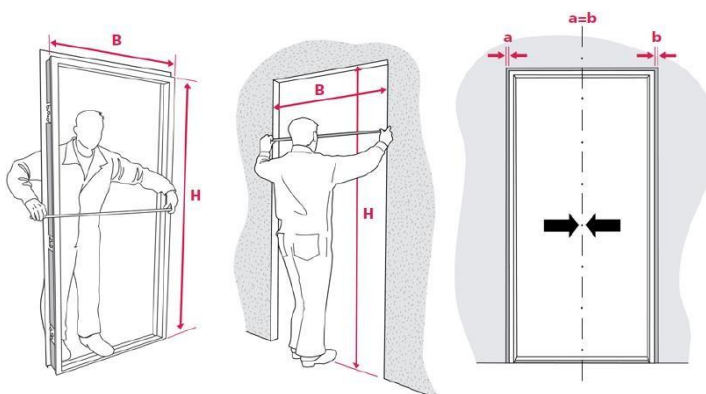
** If using mineral wool as a gap filler, use acrylic or mastic

Table 1 Fasteners for the door frame and isolation materials for the gaps between the frame of the opening filler and the wall. **NB!** For Tammer doors, properties not listed in the table (such as sound insulation, bullet resistance, or others), the selection of installation and insulation materials must be based on other parameters of the door type, such as fire resistance or explosion resistance.

When installing a bullet-resistant door, the installation strips supplied with the door set must be used.

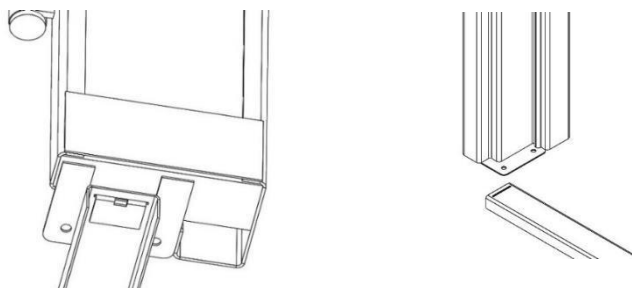
Works sequence:

- 1) When transporting the opening filler to the aperture, avoid damaging the surface finish and, if necessary, protect the surfaces with cardboard, plastic foil or some other material.
- 2) Check the compatibility of the structural opening and the dimensions of the door.



- 3) Place the door frame into the structural opening on the completed and level floor.

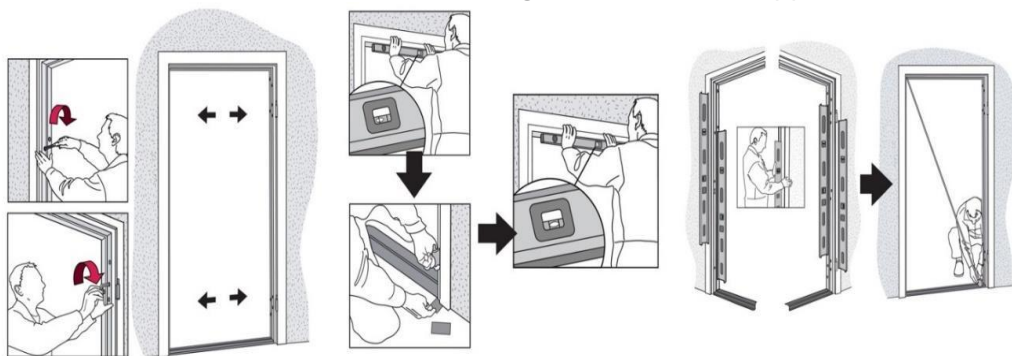
NB! In case of an opening filler without a threshold, make sure that you remove the installation support from the door frame and later from the sub-frame before installation!



- 4) Bend the fixing elements of the frame according to the building practice.
- 5) The thresholds of opening fillers, which are filled with wool, must be fitted with fire resistance class insulation foam – for opening fillers with a fire resistance class is shown in **Table 1**, and for opening fillers without a fire resistance class, the isolation foam can be chosen freely according to the conditions of the environment.
- 6) **NB!** If necessary, fix the hinge-side bottom corner with metal or plastic wedge (Plastic wedge is allowed to be used up to class EI 60 incl.)



- 7) Place the door frame in the centre of the structural opening, while checking with a spirit level that it is fixed correctly, both vertically and horizontally. If necessary, the frame should be wedged into the wall opening.
- NB! Avoid deforming the door frame! Make sure the internal diagonals of the door frame are equal!
- 8) When the door frame of the opening filler is too large to be transported to the place of installation, a so-called lego door frame is utilized – for the assembling instructions, see Appendix 1.



- 9) If the floor is not level, install metal or plastic distance plates under the threshold (plastic wedges up to class EI60 incl.)
- 10) Fix the fasteners 1, 2 and 3 (see Figures 1, 2, 3 and 4) so that the threshold (if there is one) and the hinge-side door post is level. See Figure 11.

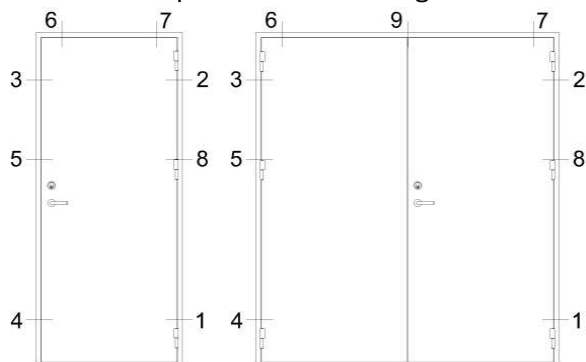


Figure 1 – Layout of fasteners SMU101/201

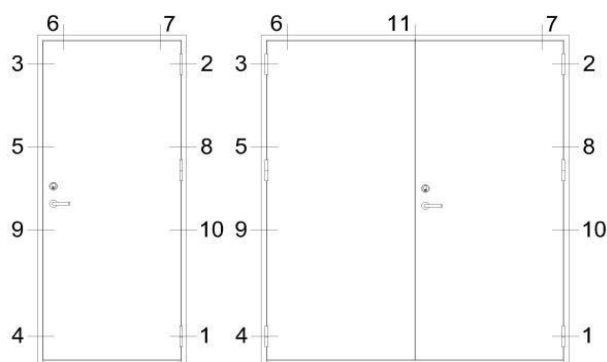


Figure 2 – Layout of fasteners SMU102/202

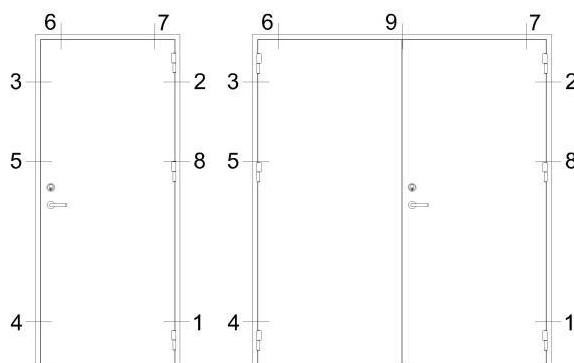


Figure 3 – Layout of fasteners SMU110/210
SMU106/206
SMU107/207

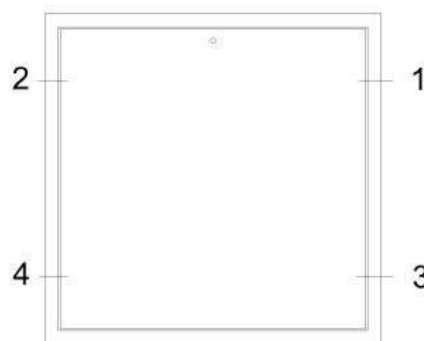


Figure 4 – Layout of fasteners SMU103

Doubled according to Figure 6

- 11) Install (double door the active) door leaf into the frame and check the evenness of the gaps between the door leaf and frame at the top and bottom of the door leaf on the hinge and lock side. See Figure 5. If necessary, adjust the door!

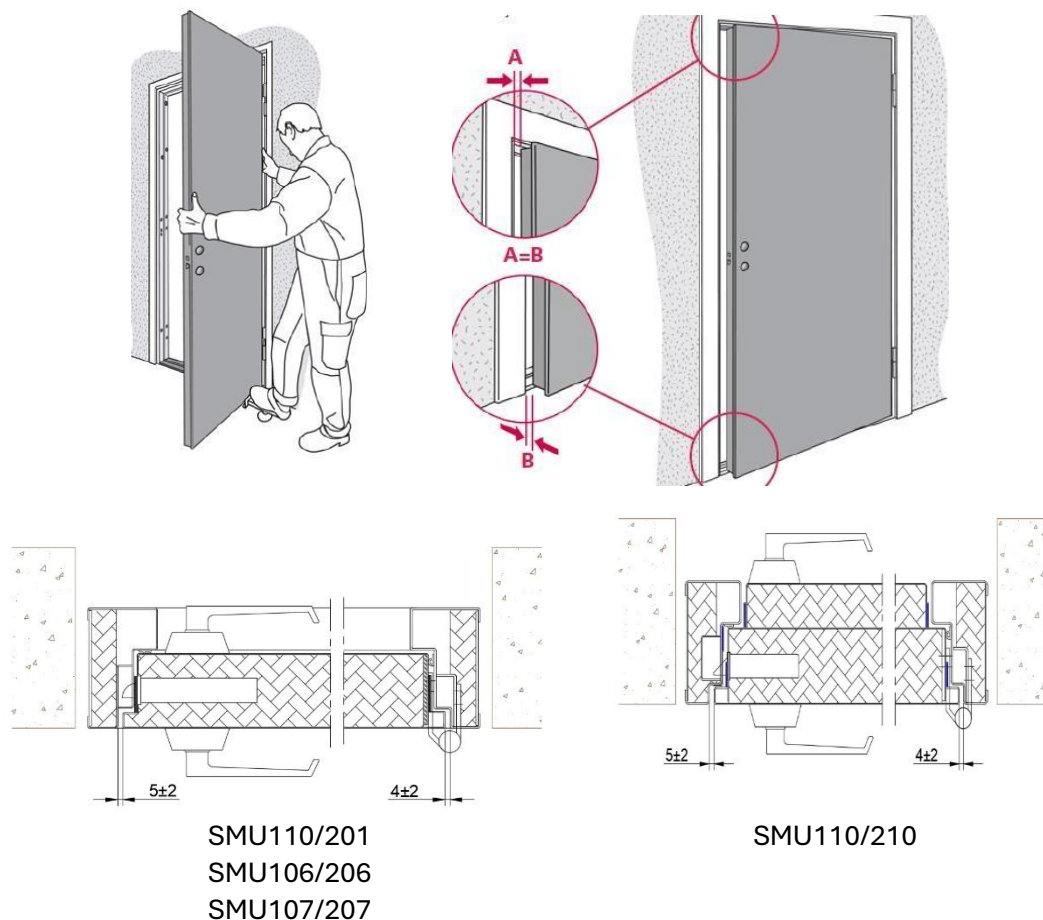
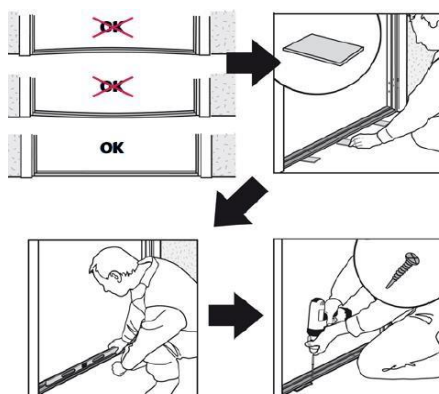


Figure 5 – Tolerances of the gaps between the door leaf and the frame

- 12) Fix the fastener 4 (See Figures 1; 2; 3 and 4).
 13) Install a passive door leaf into the frame and, if necessary, check the performance of the bolt(s)/hardware and adjust them, if necessary.

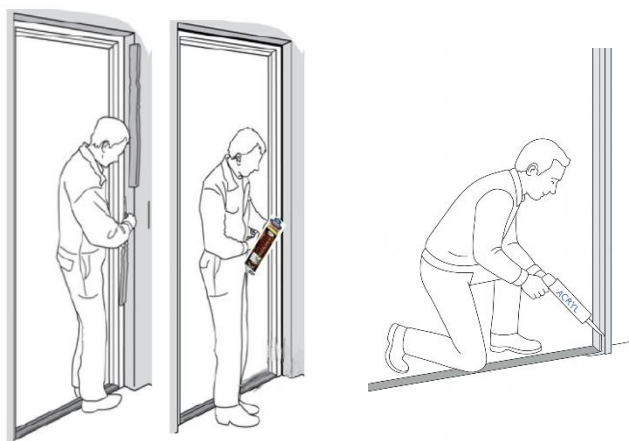


- 14) Fix the other frame fasteners (**the number of fastener holes depends on the door type and dimensions**).
 15) Fasten the threshold, making sure that the gaps between the door leaf and the threshold or on doors without threshold the gaps between door leaf and the floor comply with the requirements of Figure MT15008 (Appendix 4). For fastening screws, see Table 1!



16) Fill the gap between the frame and the wall according to **Table 1** and the descriptions in Figures 6, 7, 8 and 9.

16.1. *For a smoke control product installed with mineral wool, seal the surface of the wool between the frame and the wall with sealant on at least one side.*



17) Install the countersunk head caps of the fastener holes (unless required otherwise) and if there are cover strips, fasten them as shown in Figure 6.

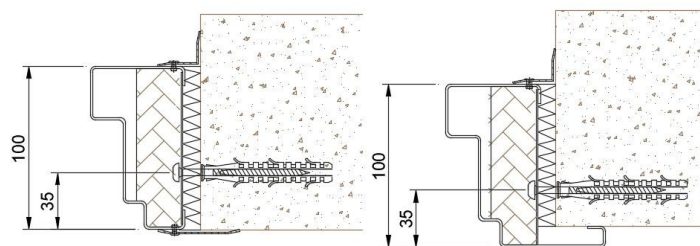


Figure 6 – Installation of the door into the structural opening SMU101/201; SMU102/202

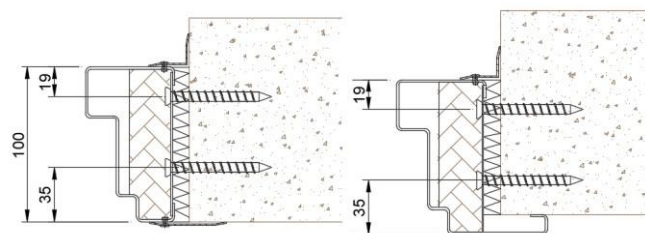


Figure 7 – Installation of the door into the structural opening SMU110/210; SMU106/206; SMU107/207

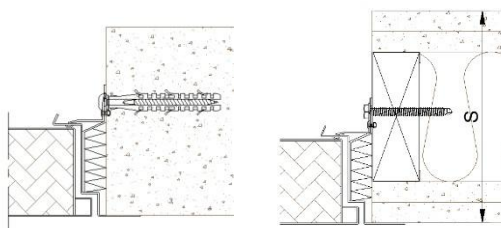


Figure 8 – Installation of the hatch into the structural opening SMU103

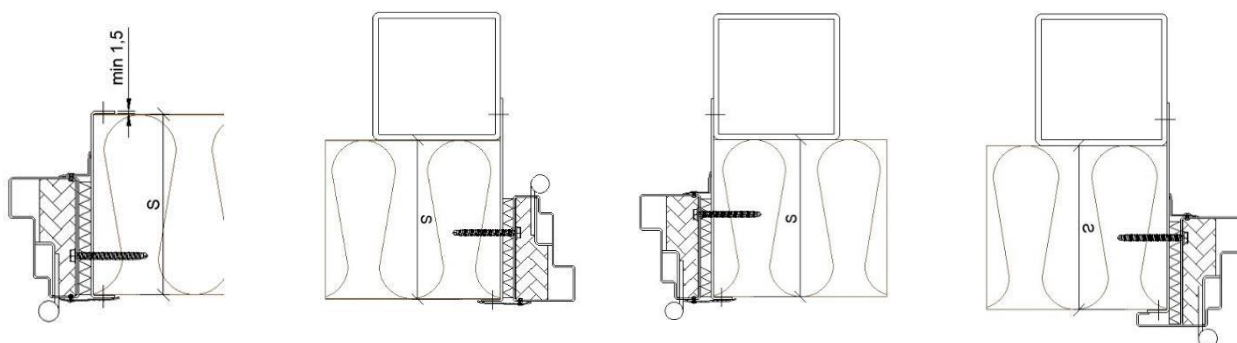


Figure 9.1 – Installation of the door into EI60 or better sandwich panel wall. (SMU101/201)

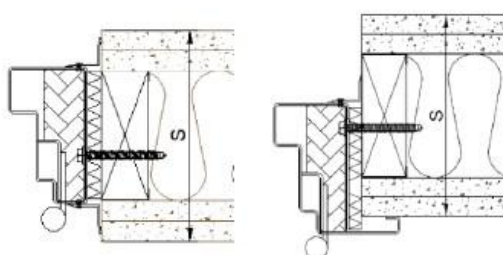


Figure 9.2 – Installation of the door into a lightweight wall (SMU101/201)

NB! Pay attention to the installation depth of the opening filler! If necessary, install a bar to prevent the opening filler from opening too wide.

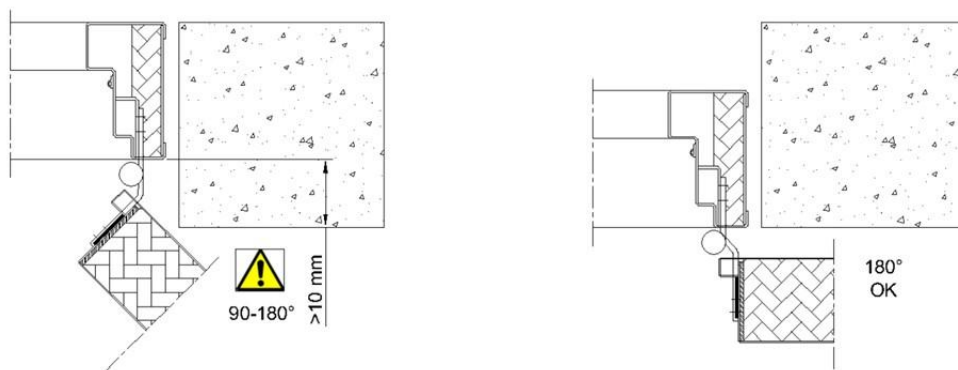


Figure 10 – Installation depth

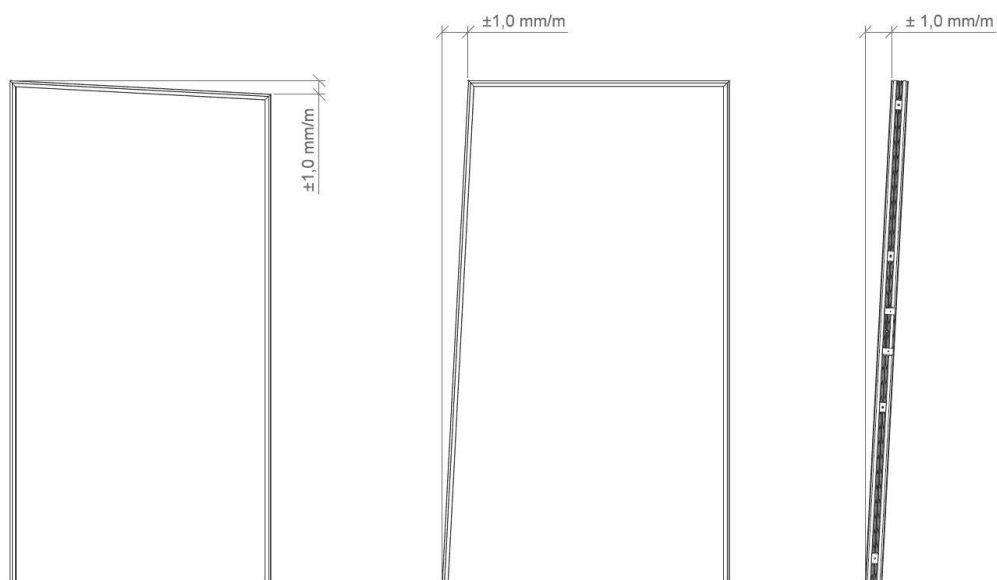
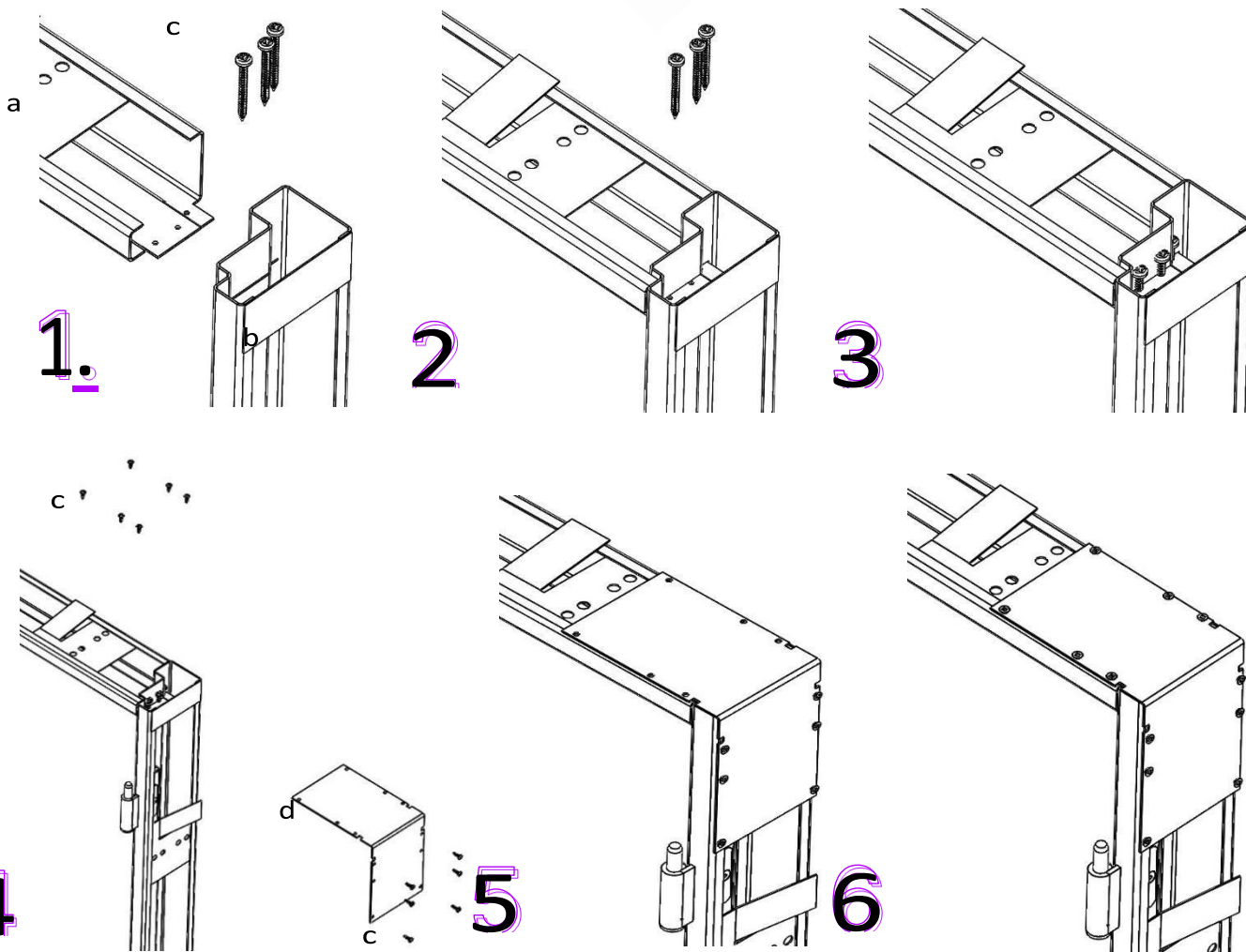
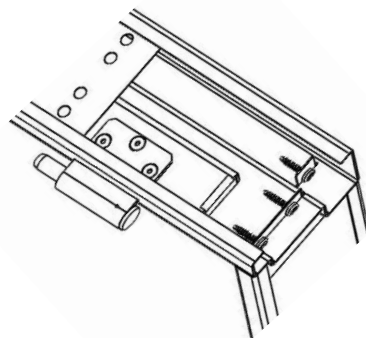


Figure 11 – Door frame installation tolerances

APPENDIX 1 LEGO DOOR FRAME PARTS

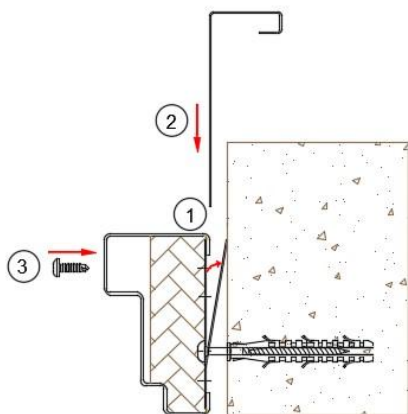
- a) Top frame
- b) Side frame
- c) Drilling screw 4,2x25mm
- d) Lego frame's reinforcing bracket



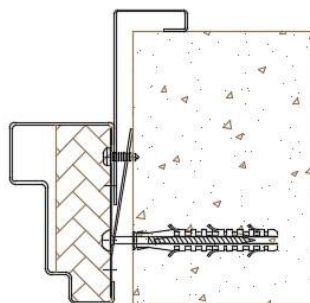
1) The parts of the “lego” door frame are connected using 4,2x25 mm drilling screws (torx head).

APPENDIX 2 SUB-FRAME INSTALLATION INSTRUCTIONS.

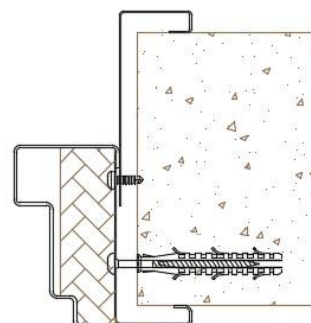
- Bend the frame's fastening elements away from the frame 5-10mm
- Install the sub-frame between the frame and bent frame's fastening element
- Fasten with a self-tapping screw



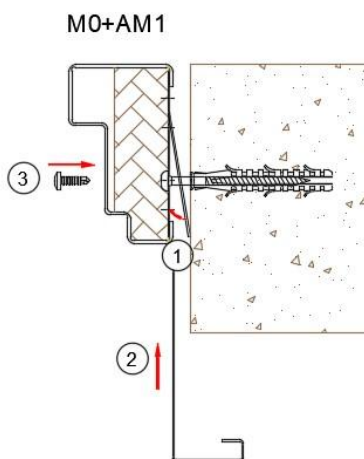
M0+AM2



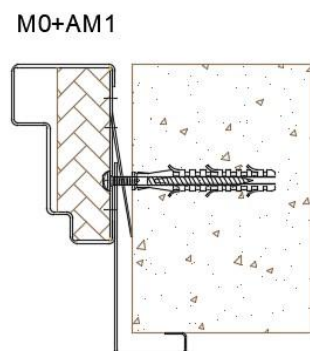
M0+AM2



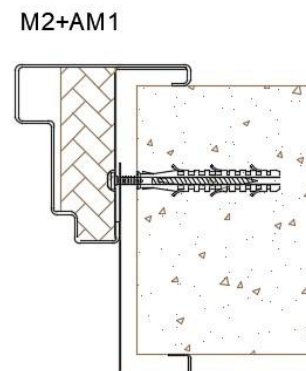
M1+AM2



M0+AM1



M0+AM1



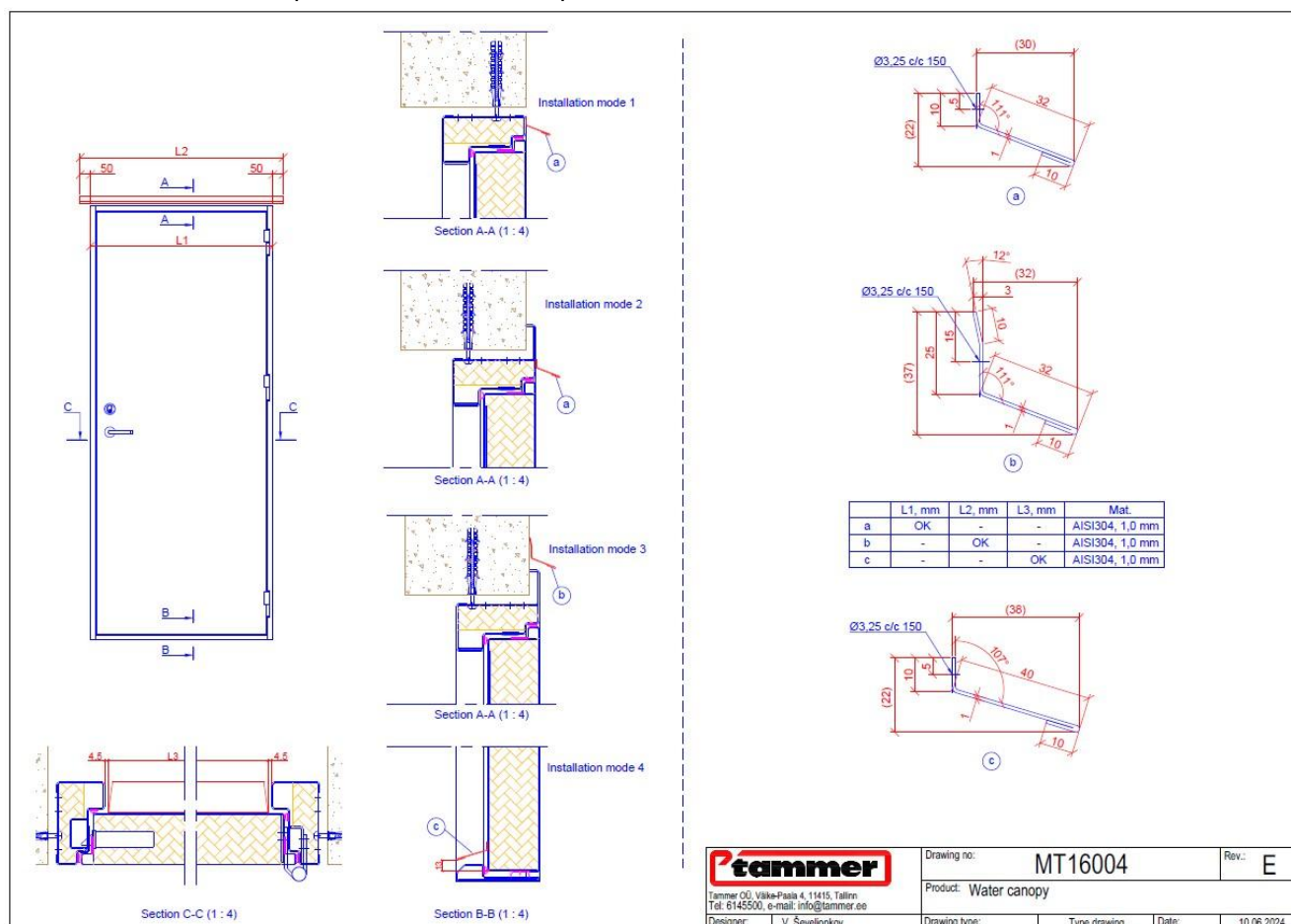
M2+AM1

APPENDIX 3 WATER DRIP BAR INSTALLATION INSTRUCTIONS.

Choose an appropriate method for installing the water drip bar (1-4).

When mounting the water drip bar, fasteners must be chosen according to the wall structure. Ø4.2 mm self-drilling screws or rustproof Ø3,2x10 mm rivets should preferably be used.

After installation, the top side of the water drip bar must be siliconized



APPENDIX 4 Sill types for flush metal doors

Sill types for flush metal doors

SMU101/201/102/202

SMU110/210

SMU101/201/102/202

SMU110/210

SMU101/201/102/202

SMU110/210

*Type P20/35

1

*Type P11/25

2

*Type P5/20

3

Type P5

4

Type P0

5

Type P5/20K

6

*Type P20/20

7

Type P0/20

8

Type P5/20T

9

**Type P20/35VK

10

**Type P11/25VK

11

Type P25/40

12

Type P35/50

13

Type P45/60

14

Type PM0

15

****Type PM1

16

****Type PM2

17

* NBI TYPES 1,2,3,6,7,10,11,12,13,14 CAN BE REMOVEABLE

** NBI TYPE FOR EXTERNAL DOOR

**** ONLY FOR FRAME TYPE M1-40

***** ONLY FOR FRAME TYPE M2-40

Threshold insulation - Paroc Slab 80

General Tolerance unless otherwise specified:

Assemblies:
Linear dim.: ± 1,0 mm
Gaps: ± 2,0 mm

tammer

Drawing no.:

MT15008

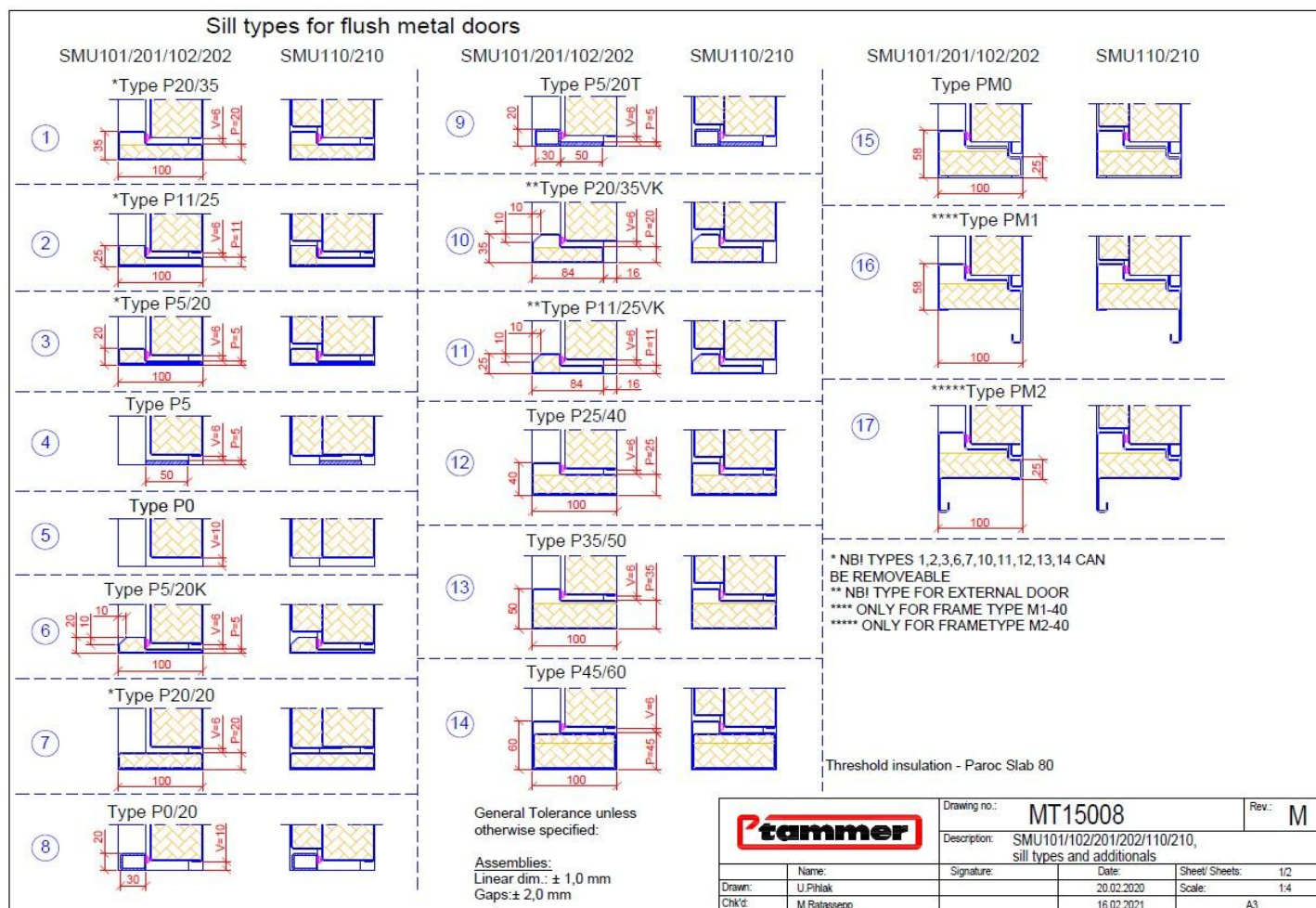
Rev.:

M

Description: SMU101/102/201/202/110/210, sill types and additional

Drawn:	Name:	Signature:	Date:	Sheet/ Sheets:
Chk'd:	U.Pihlak		20.02.2020	1/2
	M.Ratassepp		16.02.2021	Scale: 1:4
				A3

APPENDIX 4 Sill types for flush metal doors



APPENDIX 5 FLUSH METAL DOOR SMU101 WITH SIDE/TOP PANELS

